

## Technical Data Sheet

### *Icorene* 3570-3420G BLACK



Linear Low Density Polyethylene

#### Product Description

*Icorene* 3570 is a linear low density polyethylene for rotational molding applications such as high end coolers, toys, playgrounds, tanks, etc. The grade is UV stabilized and suitable for applications requiring good stiffness and processability. Very good mold surface finish.

<b>Processing Method</b>	Rotomolding
<b>Attribute</b>	Good Toughness; UV Resistant
<b>Forms</b>	Powder
<b>Appearance</b>	Colors Available
<b>Additive</b>	UV Stabilizer
<b>Application</b>	General Purpose; Outdoor Applications; Sporting Goods

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (190 °C/2.16 kg)	6.8	g/10 min	ASTM D1238
Density	0.935	g/cm <sup>3</sup>	ASTM D1505
<b>Mechanical</b>			
Tensile Strength at Yield, (50 mm/min)	18.3	MPa	ASTM D638
Environmental Stress Crack Resistance			
(Condition A, F50, 100% Igepal)	>1000	hr	ASTM D1693
(F50, 10% Igepal)	50.0	hr	ASTM D1693
Flexural Modulus, (1.3 mm/min, 1% Secant)	696	MPa	ASTM D790
<b>Impact</b>			
Impact Strength			
(-40 °C, 3.18 mm, Rotational Molded)	68	J	ARM
(-40 °C, 6.35 mm, Rotational Molded)	258	J	ARM
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi), (0.125 mm, Rotational Molded)	38.6	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	57.2	°C	ASTM D648